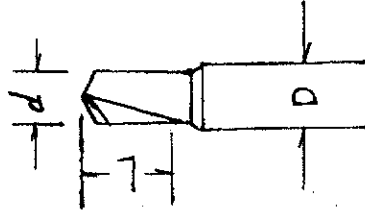
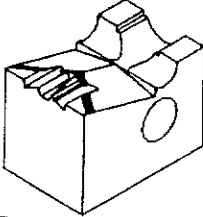
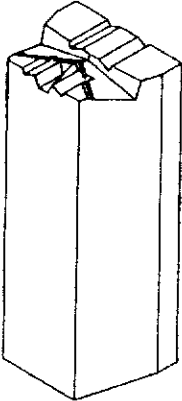
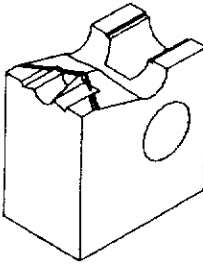
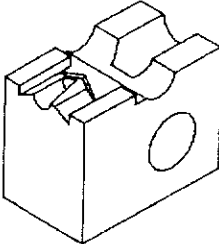
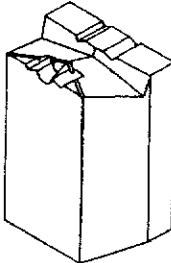
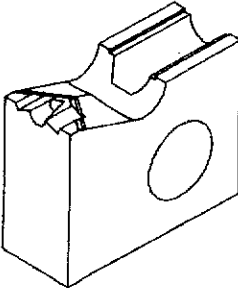


FEATURES FOR DRILL SCREW MOLDS

feature	metric	teeth	wire D	cutter d	length of cutter [L]						
					2.5	3.9	4.5	5.0	5.0	6.0	7.0
3.5	6#	BK20T	2.80	2.80	2.5	3.9	4.5	5.0			
		CK32T	2.90	2.90	2.5	3.9	4.5	5.0			
3.9	7#	BK19T	3.15	3.10	3.5	4.5	5.5	6.0			
		CK32T	3.25	3.25	3.5	4.5	5.5	6.0			
4.2	8#	BK18T	3.35	3.35	3.5	4.5	5.5	7.0			
		CK32T	3.45	3.50	3.5	4.5	5.5	7.0			
4.8	10#	BK16T	3.80	3.85	4.2	5.1	6.8	9.0			
		CK24T	4.05	4.05	4.2	5.1	6.8	9.0			
5.5	12#	BK14T	4.40	4.50	5.2	6.0	8.0	12.5	15.0		
		CK24T	4.70	4.85	5.2	6.0	8.0	12.5	15.0		
6.3	14#	BK14T	5.10	5.45	6.4	7.2	9.3	12.5	15.0		
		CK20T	5.40	5.65	6.4	7.2	9.3	12.5	15.0		

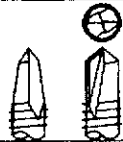
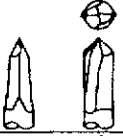
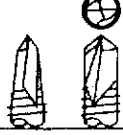
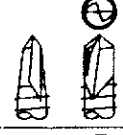
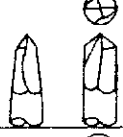
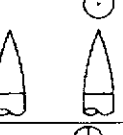
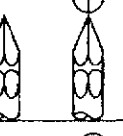
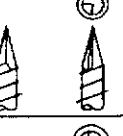
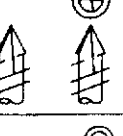
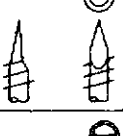
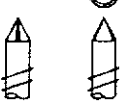


TYPE OF DRILL SCRWE MOLD

ITEM NO.	TYPE	SPECIFICATION	MAT'L	REMARKS
MC		30X45X32.1	HIGH SPEED STEEL WITH TIN COATING	
TA		20X25X61	HIGH SPEED STEEL	
TAC		20X25X61	CARBONIZED TUNGSTEN STEEL	
MB		20X31.75X32.1	HIGH SPEED STEEL	
MBC		20X31.75X32.1	CARBONIZED TUNGSTEN STEEL	
MD		19X31.75X25.4	HIGH SPEED STEEL	
MDC		19X31.75X25.4	CARBONIZED TUNGSTEN STEEL	
TB		16X22X31	HIGH SPEED STEEL	
TBC		16X22X31	CARBONIZED TUNGSTEN STEEL	
MA		12.7X31.75X25.4	HIGH SPEED STEEL	
MAC		12.7X31.75X25.4	CARBONIZED TUNGSTEN STEEL	

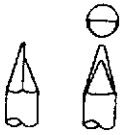
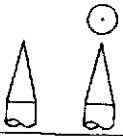
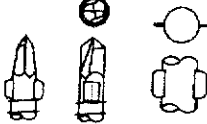
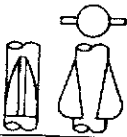
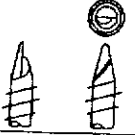
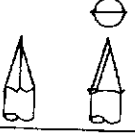
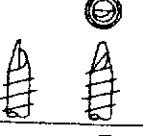
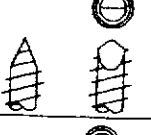
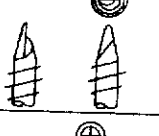
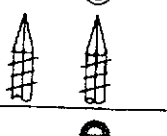

REMARK:

TYPE OF DRILL SCREW POINT

ITEM NO.	TYPE OF POINT	POINT ANGLE	POINT DIAMETER	LENGTH OF POINT	REMARK
G01		A: 90° B: 100° C: 110° D: 120°	2.1~5.8	2.5~18	
G02		A: 100° B: 110°	2.1~5.8 2.1~5.8	2.5~18	
G03		110°	2.1~5.8	2.5~18	
G04		100°	2.1~5.8	2.5~18	
G05		100°	2.1~5.8	2.5~18	
G06			2.1~5.8		For power load pin
G07		35°	2.1	2.5~18	For aluminum only
G08		25°~35°	2.0~6.0		
G09		60°	2.1~5.8		
G10		25°~35°	2.1~5.8		
G11		60°	2.1~5.8		

REMARK: 1. POINT DIAMETER : 0.05 INCREMENT
2. LENGTH OF POINT : 0.1 INCREMENT

TYPE OF DRILL SCREW POINT

ITEM NO.	TYPE OF POINT	POINT ANGLE	POINT DIAMETER	LENGTH OF POINT	REMARK
G12		30°	2.1~5.8		
G13		25°~35°	2.1~5.8		
G14			2.1~5.8		Customer should provide wire diameter, length and width and thickness of two wings.
G15			5.1		Customer should provide wire diameter, length and width and thickness of two wings.
G16		25°~35°	2.1~5.8		
G17		30°	2.1~5.8		
G18		25°~35°	2.1~5.8		
G19		110°	2.1~5.8		
G20		25°~35°	2.1~5.8		
G21		25°~45°	2.1~5.8		
G22		25°~35°	2.1~5.8		

REMARK: 1. POINT DIAMETER : 0.05 INCREMENT

2. LENGTH OF POINT : 0.1 INCREMENT